



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3284-009
Job Sheet 185356



Part No: D3284-009

Job Qty: 4 ea

Part Name: Bearing



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/25/18

Job Tracking No:

Due Date: 11/7/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV B IPP Rev:A 04.05.13 New Issue KJ/DS IPP REV:B 11.02.25 AS PER DWG REV.B DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	4 pcs		11/7/18	0.00	0.00	Purchasing		OCT 30 2018
110	Packaging	4 pcs		11/7/18	0.00	0.00	Packaging2		OCT 30 2018
120	QC	4 pcs		11/7/18	0.00	0.00	QC5		38 DAS
130	Packaging	4 pcs		11/7/18	0.00	0.00	Packaging3-1		NOV 07 2018
140	QC21-SA	4 Ea		11/7/18	0.00	0.00	QC21		21 9-89

Part Op 100 - Issue P/O: 041158 to Eagle Copters Order P/N: 47-140-252-5
Descriptions: 110 - Ensure certificate of conformity is attached
CTV4 OCT 25 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
047-140-252-005	Rod Bearing End D3284-009	4 pcs (1 ea)	100-Purchasing	5122381

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	047-140-252-005	4	0	0

Part Specifications

Specifications could not be found.

Plex 10/25/18 12:07 PM dart.lavoie.chantal



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL : 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S122838



Part: D3284-009

Job No: 185356

Serial No/Batch: S122838

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/30/18

NOV 1 1966
2 15 11 PM
RA
OCT 1 1966
10 11 PM

NOV 1 1966

OCT 1 1966

SPECIFICATION CONTROL DRAWING

DART P/N	SPECIFICATION
D3284-001 SLEEVE	ACS P/N B80702-1 PER ACS DWG B80702 REV. A
D3284-003 STUD	ACS P/N B80703-1 PER ACS DWG B80703 REV. A
D3284-005 STUD	ACS P/N B80704-1 PER ACS DWG B80704 REV. A
D3284-007 STUD	ACS P/N B80705-1 PER ACS DWG B80705 REV. B
D3284-009 BEARING	BHT P/N 47-140-252-5
D3284-011 BEARING	BHT P/N 205-060-101-001
D3284-021 TUBE ASSY	204-060-158-001 MODIFIED PER IIN-D205-708
D3284-023 BIPOD ASSY	204-060-155-001 MODIFIED PER IIN-D205-708
D3284-025 TRIPOD ASSY	204-060-157-001 MODIFIED PER IIN-D205-708
D3284-031 TUBE ASSY	205-060-107-001 MODIFIED PER IIN-D205-708
D3284-033 BIPOD ASSY	205-060-106-001 MODIFIED PER IIN-D205-708
D3284-035 TRIPOD ASSY	205-060-105-001 MODIFIED PER IIN-D205-708



NOTE:

FOR FUTURE PROCUREMENT, THE PURCHASE ORDER MUST SPECIFY THAT THE MATERIAL USED TO MANUFACTURE THE D3284-001/-003/-005/-007 PARTS MUST COMPLY WITH THE FOLLOWING SPECIFICATIONS:

AISI 4130 ROUND BAR PER AMS 6348/MIL-S-6758 WITH
 MIN Ft_u = 90 Ksi
 MIN Ft_y = 70 Ksi

EACH INDIVIDUAL ITEM TESTED BEFORE USE OR PROVEN TO EQUAL OR EXCEED THE ABOVE.

RELEASED

2010-03-25

W

B	ADD NOTE	RF	09.07.14
A	NEW ISSUE	KJ	04.05.06
REV.	DESCRIPTION	BY	DATE
DESIGN	DS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED		DRAWING NO. REV. B D3284 SHEET 1 OF 1	
MFG. APPR.			
APPROVED		TITLE SCALE ADJUSTABLE ENGINE MOUNT NTS	
DE APPR.			
DATE	09.07.14	COPYRIGHT © 2004 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041461**

Supplier: EAC002-VU
Eagle Copters Maintenance Ltd.
823 McTavish Road N E
Calgary
AB
T2E 7G9 Canada
Phone: 403-250-7370

PO No: PO041461
PO Date: 10/25/18
Due Date: 10/30/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	185356	047-140-252-005		Rod Bearing End D3284-009 AS PER DWG D3284 REV. B	Firmed	-	10/30/18	4 pcs	0 pcs	4 pcs	\$120.00/pcs	\$480.00
					4x		OCT 30 2018					
2	185357	205-060-101-001		Rod Bearing End	Firmed	-	10/30/18	4 pcs	0 pcs	4 pcs	\$361.00/pcs	\$1,444.00
					4x		OCT 30 2018					
Grand Total:											\$1,924.00	

DAS
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Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Plex 10/25/18 12:45 PM dart.tsimiklis.chrisoula



WORLDWIDE FLEET MANAGEMENT

823 McTavish Rd, NE
Calgary, Alberta T2E 7G9
Canada

Telephone: (403) 250-7370

Fax: (403) 250-7110

Shipment Number: SH#18-003856

Shipment Date: October 29, 2018

Ship To: Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Via: FEDEX OVERNIGHT

Phone: (613)632-5200

Waybill: 773587587750

Item Part / Tool Number	Part / Tool Description	Current Location	Qty UOM	Serial Number	Lot Number/Tool ID
1 047-140-252-005	BEARING	Shipping Area	4 EA		LT-17-004769

Type of sale: Outright

Customer PO number: PO041461

Sales Order Number: SO18-01838.001

*** End of Document ***

>> denotes that the Packing Slip line item has already been printed.

1. Approving National Authority/Country Transport Canada		Authorized Release Certificate FORM ONE			3. Form Tracking Number SO18-01838.001
4. Approved Organization Name and Address Eagle Copters Maintenance Ltd 823 McTavish Road NE, Calgary, Alberta, Canada, T2E 7G9					5. Work Order/Contract/Invoice INV-18-003929.1
6. Item 1	7. Description BEARING	8. Part Number 047-140-252-005	9. Quantity 4 EA	10. Serial Number/ Lot Number LT-17-004769	11. Status/Work Inspected
12. Remarks I hereby certify that the aircraft parts described hereon were acquired from a source of supply that is consistent with the conditions under which DOT distributor approval No. 6-81 has been granted.					
Time Since New: <u>00</u> Time Since Overhaul: <u>00</u> Other: <u>00</u>					
13a. Certifies that the items identified above were manufactured in conformity to: ☒ Approved design data and are in condition for safe operation ☒ Non-approved design data specified in block 13			14a. ☒ CAR 571.10 Maintenance Release ☐ Other regulations specified in block 12 Certifies that, unless otherwise specified in block 12, the work identified in block 11 and described in block 12 has been performed in compliance with the Canadian Aviation Regulations		
13b. Authorized Signature		13c. Certificate/Approval No.		14b. Authorized Signature 	14c. Certificate/Approval No. TC AMO Approval No 6-81
13d. Name		13e. Date		14d. Name Kyla Dye	14e. Date (dd/mm/yyyy) 29-Oct-2018

Installer Responsibilities

This certificate does not constitute authority to install. Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified. Statements in blocks 13a and 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.

